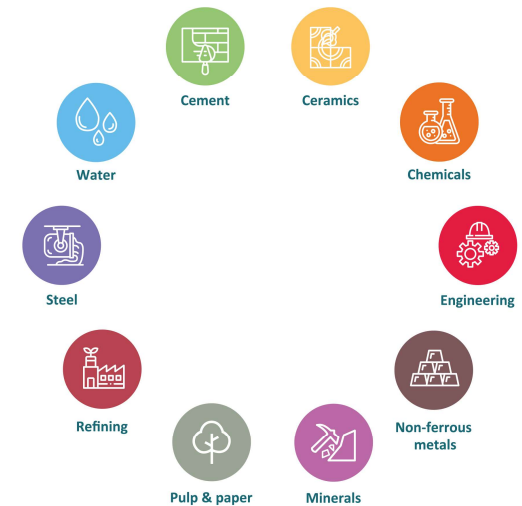




PROCESSES4PLANET

Processes4Planet Partnership

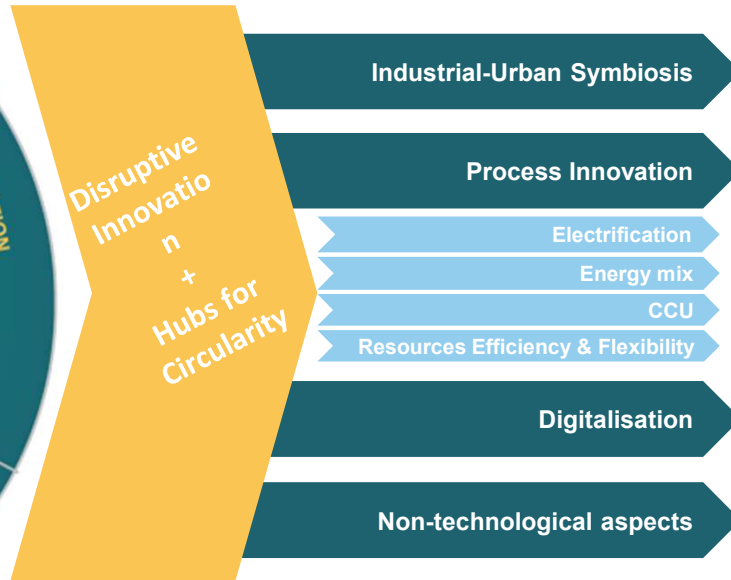
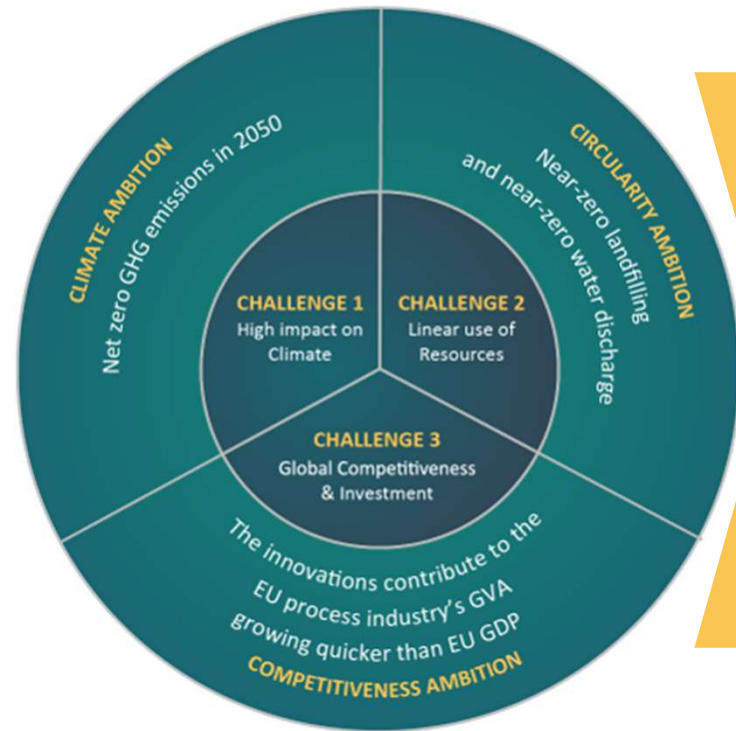
The role of Hubs4Circularity



Connecting regional Innovation valleys through circular industries

Gijón, 22 June 2023

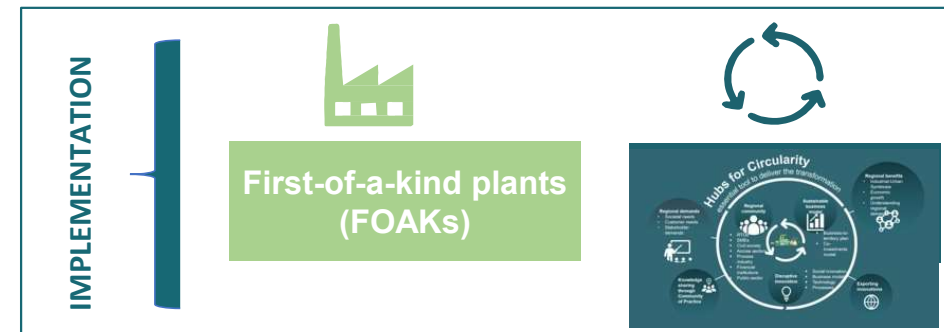
Àngels Orduña Cao
Executive Director
A.SPIRE



Innovation area	Progress up until milestone year ¹			
	2024	2030	2040	2050
Renewable energy integration	🟢	🟢	🟢	🟢
Heat reuse	🟢	🟢	🟢	🟢
Electrification of thermal processes	🟢	🟢	🟢	🟢
Electrically-driven processes	🟢	🟢	🟢	🟢
Hydrogen integration	🟢	🟢	🟢	🟢
CO ₂ capture for utilisation	🟢	🟢	🟢	🟢
CO ₂ utilisation in minerals	🟢	🟢	🟢	🟢
CO ₂ & CO utilisation in chemicals and fuels	🟢	🟢	🟢	🟢
Energy and resource efficiency	🟢	🟢	🟢	🟢
Circularity of materials	🟢	🟢	🟢	🟢
Industrial-Urban symbiosis	🟢	🟢	🟢	🟢
Circular regions	🟢	🟢	🟢	🟢
Digitalisation	🟢	🟢	🟢	🟢
Non-technological aspects	🟢	🟢	🟢	🟢

¹ Progress is depicted here as % of total TRL9 projects programmed in each area, and for circular regions, digitalisation, and non-technological aspects % of total investment needs until 2050

- 100% of total CO₂eq emission reduction potential,
- 80% of waste and secondary raw materials reduction potential,
- 90% of wastewater reused/recycled potential



HUBS4CIRCULARITY: The rationale

SEED: Energy Intensive Industries as H4Cs

Process Industry: capacity to reintroduce bulk amounts of resources in the industrial system

H4CS ECOSYSTEM

- Regions with strong presence of Process Industry
- Value chain, SMEs, Academia, Research organisations
- Civil society, Investors, Public sector
- Cooperation across regions. Facilitation

BUSINESS TO TERRITORY PLANS

Co-investment plans
Alignment of industrial and regional ambitions on climate neutrality and circularity

INNOVATIONS

- Full Scale I-U Symbiosis
- Closing energy, resources and data loops

IMPACT

PROCESS INDUSTRY

- 100% of total CO₂eq emission reduction potential,
- 80% of waste and secondary raw materials reduction potential,
- 90% of wastewater reused/recycled potential
- Globally competitive Process Industry



REGIONS & CITIES

- Climate-neutral regions
- Waste-zero regions

Mapping Europe's potential for H4Cs

DIFFERENT REALITIES WILL REQUIRE
DIFFERENT STRATEGIES

ACROSS EUROPE

- **West European countries:** high potential for hubs identification
- **Eastern Europe:** more scattered landscape, additional incentives needed

ACROSS SECTORS

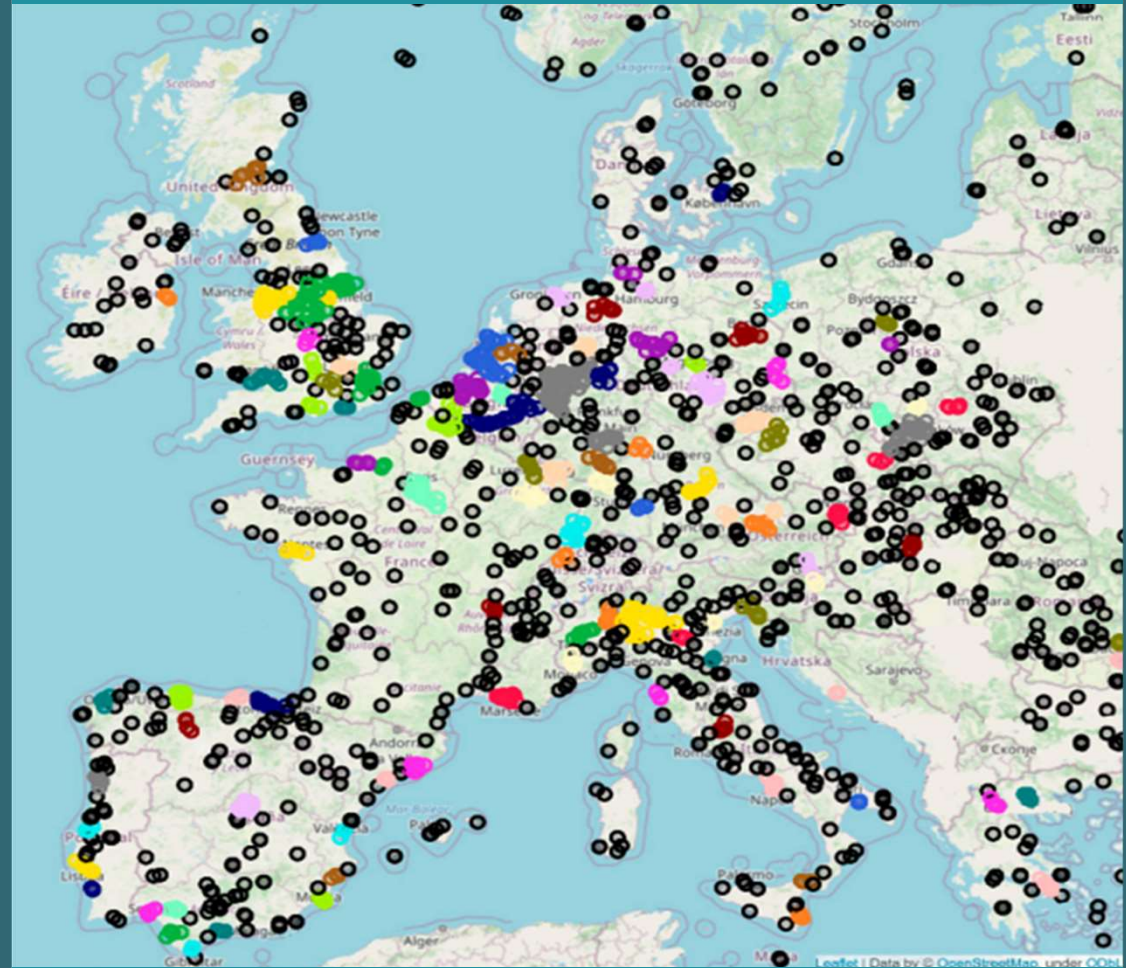
Lower level of geographical clusterisation of aluminium, cement, lime, plaster or electricity, compared to 70% for petrochemical sector

URBAN AREAS

Clusterisation increases by a third in urban districts.
Most cities clustered in: Belgium, Germany and The Netherlands

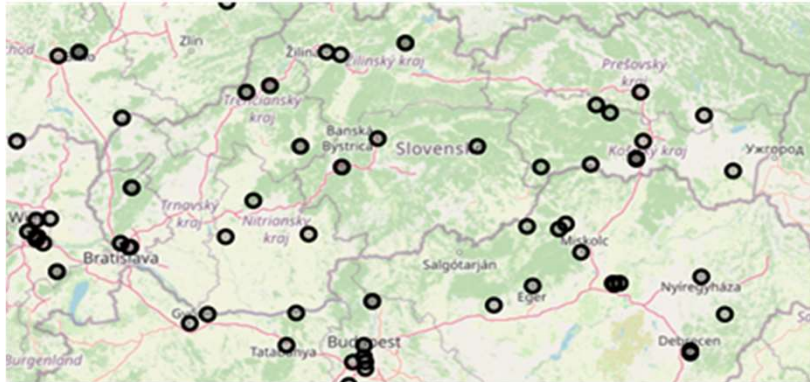
Based on DBSCAN clustering algorithm:

Radius 25 km and 5 minimum points. Hubs in color, Non-clustered installations in black

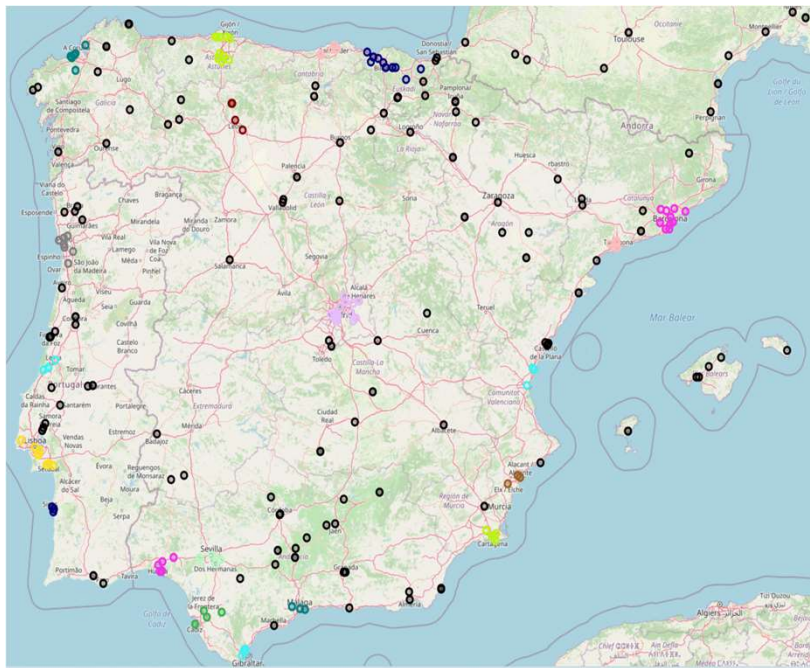


References: Ghent University master thesis, Rob De Boever; and journal article in Sustainability (Elsevier) 'Hubs for circularity: geo-based industrial clustering towards urban symbiosis in Europe' by Francisco Mendez Alva, Rob De Boever and Greet Van Eetvelde

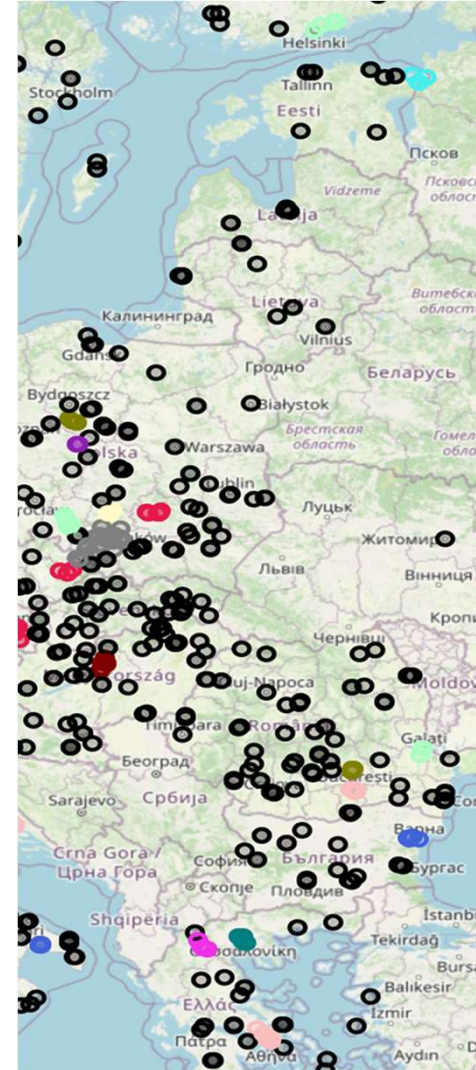
Mapping Europe's potential for H4Cs



Slovenia
No cluster identified.
Wider geographical areas H4Cs, based on value chain to be considered.



Spain:
Cluster close to Santander (Cantabria)
Urban districts attract more industry



Eastern Europe:
Clusters identified in Poland, Hungary and Romania

Hubs for Circularity

essential tool to deliver the transformation

Regional needs
What we need



Regional community



Sustainable business model



Disruptive innovation



Regional benefits

Where we want to go together



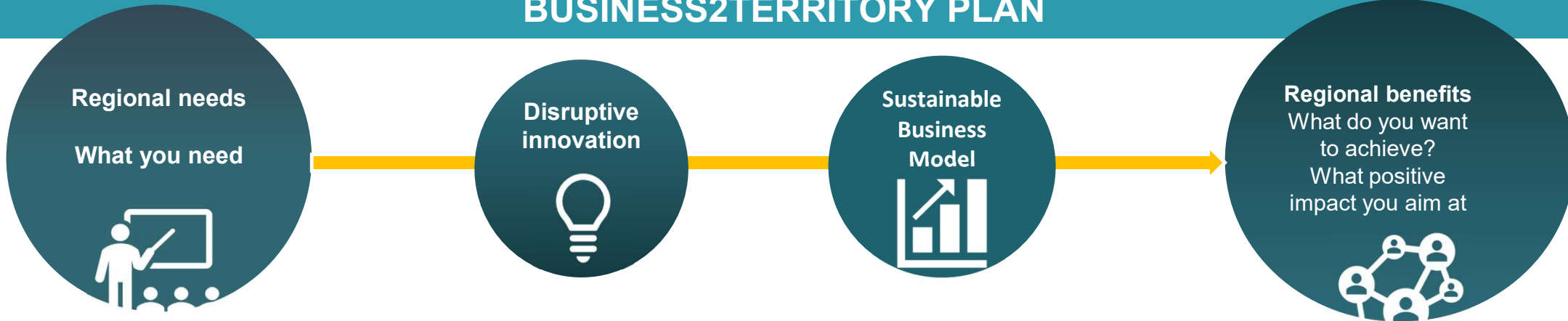
Knowledge sharing through Community of Practice



Exporting innovations



BUSINESS2TERRITORY PLAN



IDENTIFY

- Waste streams to tackle & prioritise
- Solutions to avoid landfilling
- The local conditions that determine the setting and hurdles (e.g industrial plants nearby an agro area)
- Other conditions (e.g. how much green electricity will be needed by when)

DEFINE

- A roadmap or strategy
- Main areas (e.g. plastics, construction waste, urban waste, heat surplus)
- Main innovations needed
- Flagship initiatives on I-US or other (e.g. district heating/cooling)
- Facilities that can help connecting the flagships
- Milestones: what techs ready by when?

How to get there

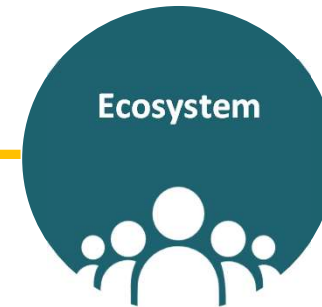
- Co-investments plan: who will invest on what and when
- Private and public investments
- Keep it alive.
- Define joint benefit for the investments

What will have changed by when. E.g.:
KPIs & MILESTONES

- % waste reduction (2030,2040,2050)
- % CO2 emissions reduction (2030, 2040, 2050)

What will the changes represent for the industry and society.

WHAT WILL MAKE YOU BECOME A H4C

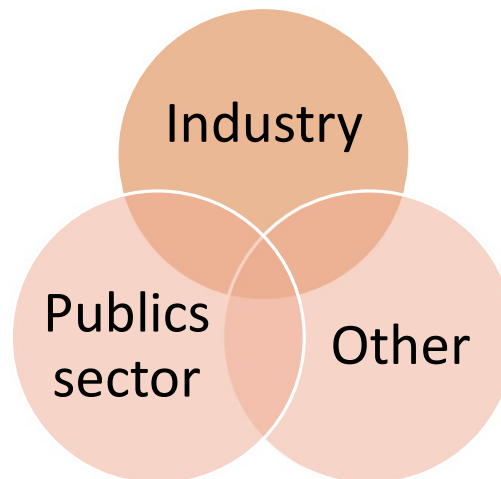


- Process Industry, SMEs, value chain
- Research
- Civil society
- Financial institutions
- Public sector

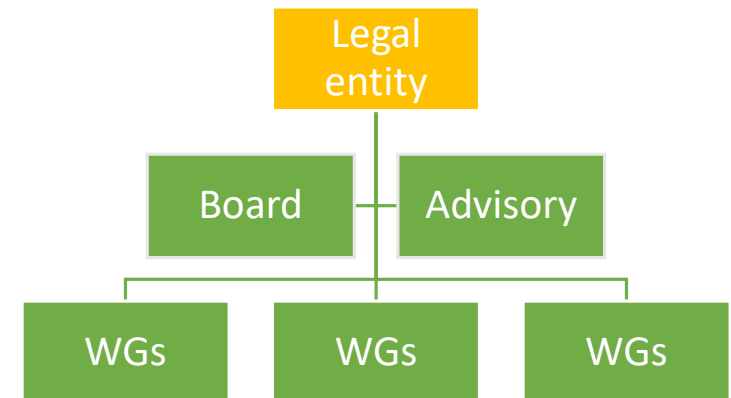
Simple structure



Distributed



Hierarchical

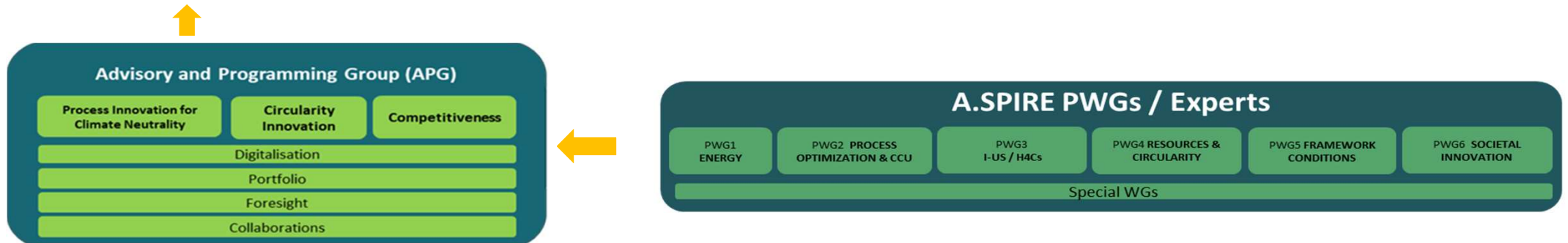


Governance model: Private & non-profit legal entity

Example of Business development CHO specialized in IS/I-US

SPIN Business Model Canvas															
Key partners <ul style="list-style-type: none"> Strategic partners: process industry, Nordic cluster, National symbiosis network Financers: EU public fundings and national funding, members (both cash in and in kind) Policy Makers: country administrations. Stakeholders: includes various initiatives that interested in IS/I-US. 	Key activities <ul style="list-style-type: none"> Communication & dissemination: events /conferences, training, study tours to spread circular approach. Day-to-day operation: coordinaton, project developing, planning and communication. Governance: private & non-profit organization. Liaison: networking with other IS/I-US/CE initiatives at global level. 	Value Proposition <ul style="list-style-type: none"> - Transferring the IS knowledge and best practices. - Raising awareness of untapped potential in IS/ I-US. - Discovering novel symbiotic relationships that advance the journey towards climate neutrality. 	Impact <ul style="list-style-type: none"> - Advocating the IS mindset at a global scale. - Evolution of IS into a new level. 												
Key Assets <ul style="list-style-type: none"> Expertise Brand image Networks 	Innovation Services <table border="1"> <thead> <tr> <th>Ecosystem</th> <th>Business</th> <th>Skills</th> </tr> </thead> <tbody> <tr> <td>-Community building</td> <td>-Incubator/ accelerator support</td> <td>- Training for industries</td> </tr> <tr> <td>- Strategy development</td> <td>- Project development</td> <td></td> </tr> <tr> <td>-Representation</td> <td></td> <td></td> </tr> </tbody> </table>	Ecosystem	Business	Skills	-Community building	-Incubator/ accelerator support	- Training for industries	- Strategy development	- Project development		-Representation			Customer Segments <ul style="list-style-type: none"> - Industries including both national and international - Public bodies. 	
Ecosystem	Business	Skills													
-Community building	-Incubator/ accelerator support	- Training for industries													
- Strategy development	- Project development														
-Representation															
Cost <ul style="list-style-type: none"> -Personnel cost (the main cost). - Cost of offices. 	Revenues <ul style="list-style-type: none"> - Funding 50% (includes EU and national funding) - Memebership fee (30%) - Offering services to comapnies (e.g. workshops) (20%) 														

P4Planet: governance and external consultation






PROCESSES4PLANET

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